

## PRODUCT CHARACTERISTICS

A solvent-free, user-friendly, easy to apply system, which is very tough and with good chemical resistance.  
Forms a smooth, glossy, tack-free film on curing making it suitable for a wide range of applications.  
Low maintenance and ease of decontamination.  
Approved for use in petro-chemical, pharmaceutical and nuclear industries.

## PRODUCT DESCRIPTION

Epoxy resin and hardener reinforced with screened glassflake.  
Gives a nearly smooth finish that can be made to any colour.

## PRODUCT INFORMATION

Colour:	Standard white (other colours available on request).
Volume solids:	100%
Mix ratio:	Mix part A (resin RD 500) and part B (hardener HK 500) in proportionate weights as supplied.
Cure:	Catalyst induced cross-linking polymerisation.
Typical thickness range:	350 - 1000 microns per coat.
Theoretical coverage:	1.5m <sup>2</sup> /kg @ 500 microns. (Allow for application losses, surface irregularities, etc).
Pack sizes:	5 and 25 kgs

## APPLICATION DATA

Method:	Airless spray, roller, brush or trowel.	
Thinner:	<b>No thinning agents to be added.</b>	
Cleaner:	S11	
Recoating interval:	Minimum:	2 - 4 hrs (depending on temperature).
	Maximum:	6 - 10 hrs (before touch dry).
Pot life:	30 - 50 mins	(depending on temperature).
Cure:	24 - 72 hrs	(depending on temperature and other environmental conditions).

## APPLICATION

Constituents:	Two pack epoxy system consisting of base resin and hardener.
Airless spray:	Airless spray pump (minimum 45:1) with a fluid twist tip: - RD 564 (27 - 33 thou. Ideal 31 thou.). RD 532 (33 - 42 thou. Ideal 36 thou.).
Brush or trowel:	For inaccessible or awkward areas or when spray application is not required or feasible.

## LIMITATIONS

Pot life: Vigilant care and attention to pot life is required during application. If gelling has started, do not apply.

Airless spraying: Suitable only for coatings reinforced with 0.4mm (RD 564) and 0.8mm (RD 532) screened glassflake particles.

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## ENVIRONMENTAL CONDITIONS

Blasting or application should **NOT** be carried out when :-

Relative humidity is > 85%  
Air temperature < 5°C  
Substrate temperature < 3°C above dew point of surrounding air.

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## SAFETY PRECAUTIONS

It is the policy of CHEMCO INTERNATIONAL to ensure that its products are handled and applied by professionally approved and skilled applicators. Application shall be carried out in accordance with instructions contained in this data sheet and referenced to CHEMCO INTERNATIONAL TECHNICAL SPECIFICATION MANUAL. CHEMCO INTERNATIONAL management are intent on ensuring all work is carried out in accordance with company HEALTH & SAFETY procedures and all materials are handled with due care to COSHH regulations and instructions.

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## STORAGE

Store in cool, dry conditions (not less than 4°C or above 20°C).  
Keep away from direct heat source and sunlight.  
When not using the material, always replace the lid on the container.

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## SHELF LIFE

At least 24 months when stored in sealed containers at temperatures of not less than 4°C or above 20°C.  
At temperatures above, refer to manufacturer for advice.

**DISCLAIMER** The information contained herein is to the best of our knowledge accurate and current and is given in good faith without warranty. Users are deemed to have satisfied themselves independently as to the suitability of our products for their particular purpose. In no event shall Chemco International be liable for consequent or incidental damages.



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