

## SAFETY DATA SHEET

### HG 500 (Part B)

According to Regulation (EC) No 1907/2006, Annex II, as amended by Regulation (EU) No 453/2010

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

Product name                   HG 500 (Part B)

Other Part                       RF 500 (Part A)

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Uses advised against           No specific uses advised against are identified.

##### 1.3. Details of the supplier of the safety data sheet

###### Supplier

Chemco International Ltd  
East Shawhead Industrial Estate  
Coatbridge ML5 4XD  
Scotland United Kingdom  
+44 (0) 1236 606060  
+44 (0) 1236 606070  
sales@chemcoint.com

##### 1.4. Emergency telephone number

Emergency telephone           +44 (0) 7932944040

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

###### Classification (EC 1272/2008)

Physical hazards               Not Classified

Health hazards                Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 STOT RE 2 - H373

Environmental hazards       Aquatic Chronic 2 - H411

##### 2.2. Label elements

###### Pictogram



Signal word

Danger

Hazard statements

H302+H332 Harmful if swallowed or if inhaled.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H411 Toxic to aquatic life with long lasting effects.

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<b>Precautionary statements</b>	<p>P260 Do not breathe vapour/ spray.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P314 Get medical advice/ attention if you feel unwell.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
<b>Contains</b>	benzyl alcohol, Methyleneoxide, polymer with benzenamine, hydrogenated, 4,4 METHYLENEBIS (CYCLOHEXYLAMINE), m-phenylenebis(methylamine)
<b>Supplementary precautionary statements</b>	<p>P261 Avoid breathing vapour/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P270 Do not eat, drink or smoke when using this product.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P272 Contaminated work clothing should not be allowed out of the workplace.</p> <p>P273 Avoid release to the environment.</p> <p>P301+P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell.</p> <p>P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P310 Immediately call a POISON CENTER/ doctor.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P363 Wash contaminated clothing before reuse.</p> <p>P391 Collect spillage.</p> <p>P405 Store locked up.</p>

### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

<b>benzyl alcohol</b>	<b>30-50%</b>
CAS number: 100-51-6	EC number: 202-859-9
<b>Classification</b>	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Eye Irrit. 2 - H319	
<b>Methyleneoxide, polymer with benzenamine, hydrogenated</b>	<b>30-50%</b>
CAS number: 135108-88-2	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Corr. 1C - H314	
Skin Sens. 1 - H317	
STOT RE 2 - H373	
Aquatic Chronic 3 - H412	



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<b>Skin contact</b>	It is important to remove the substance from the skin immediately. Take off immediately all contaminated clothing. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.
<b>Eye contact</b>	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue. If it is suspected that volatile contaminants are still present around the affected person, first aid personnel should wear an appropriate respirator or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>General information</b>	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.
<b>Ingestion</b>	May cause sensitisation or allergic reactions in sensitive individuals. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
<b>Skin contact</b>	May cause skin sensitisation or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
<b>Eye contact</b>	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals.
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## **SECTION 5: Firefighting measures**

### 5.1. Extinguishing media

<b>Suitable extinguishing media</b>	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up. This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours.

### 5.3. Advice for firefighters

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<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
<b>Special protective equipment for firefighters</b>	Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid inhalation of dust and vapours. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes. Avoid contact with contaminated tools and objects.
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#### 6.2. Environmental precautions

<b>Environmental precautions</b>	Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).
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#### 6.3. Methods and material for containment and cleaning up

<b>Methods for cleaning up</b>	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Provide adequate ventilation. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Neutralise with acid. Caution. May generate heat. Dangerous for the environment. Do not empty into drains. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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#### 6.4. Reference to other sections

<b>Reference to other sections</b>	For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.
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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

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### Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is corrosive. Immediate first aid is imperative. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

### Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

### 7.2. Conditions for safe storage, including any incompatibilities

#### Storage precautions

Store in accordance with local regulations. Store away from the following materials: Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

#### Storage class

Toxic storage.

### 7.3. Specific end use(s)

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

## SECTION 8: Exposure Controls/personal protection

### 8.1. Control parameters

### 8.2. Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.

#### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

#### Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

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<b>Hygiene measures</b>	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.
<b>Respiratory protection</b>	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.
<b>Environmental exposure controls</b>	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### SECTION 9: Physical and Chemical Properties

#### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Odour</b>	Ammonia.
<b>pH</b>	Alkaline.
<b>Initial boiling point and range</b>	107-225°C
<b>Flash point</b>	103°C PMCC (Pensky-Martens closed cup).
<b>Relative density</b>	1.06-1.10g/cm <sup>3</sup>
<b>Viscosity</b>	600 mPa s @ 25°C

#### 9.2. Other information

<b>Other information</b>	None.
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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

<b>Reactivity</b>	There are no known reactivity hazards associated with this product.
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#### 10.2. Chemical stability

<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
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#### 10.3. Possibility of hazardous reactions

<b>Possibility of hazardous reactions</b>	No potentially hazardous reactions known.
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#### 10.4. Conditions to avoid

<b>Conditions to avoid</b>	There are no known conditions that are likely to result in a hazardous situation.
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#### 10.5. Incompatible materials

<b>Materials to avoid</b>	Phenols, cresols.
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### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

##### Acute toxicity - oral

**Notes (oral LD<sub>50</sub>)** Acute Tox. 4 - H302 Harmful if swallowed.

**ATE oral (mg/kg)** 545.85

##### Acute toxicity - dermal

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

##### Acute toxicity - inhalation

**Notes (inhalation LC<sub>50</sub>)** Acute Tox. 4 - H332 Harmful if inhaled.

**ATE inhalation (vapours mg/l)** 11.0

##### Skin corrosion/irritation

**Animal data** Skin Corr. 1B - H314 Causes severe burns.

##### Serious eye damage/irritation

**Serious eye damage/irritation** Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.

##### Respiratory sensitisation

**Respiratory sensitisation** Based on available data the classification criteria are not met.

##### Skin sensitisation

**Skin sensitisation** May cause skin sensitisation or allergic reactions in sensitive individuals.

##### Germ cell mutagenicity

**Genotoxicity - in vitro** Based on available data the classification criteria are not met.

##### Carcinogenicity

**Carcinogenicity** Based on available data the classification criteria are not met.

##### IARC carcinogenicity

None of the ingredients are listed or exempt.

##### Reproductive toxicity

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development**

Based on available data the classification criteria are not met.

##### Specific target organ toxicity - single exposure

**STOT - single exposure** Not classified as a specific target organ toxicant after a single exposure.

##### Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** STOT RE 2 - H373 May cause damage to organs through prolonged or repeated exposure.

##### Aspiration hazard

**Aspiration hazard** Based on available data the classification criteria are not met.

##### **General information**

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.



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<b>Inhalation</b>	Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.
<b>Ingestion</b>	May cause sensitisation or allergic reactions in sensitive individuals. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
<b>Skin contact</b>	May cause skin sensitisation or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
<b>Eye contact</b>	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
<b>Route of entry</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target organs</b>	No specific target organs known.
<b>Medical considerations</b>	Skin disorders and allergies.

### SECTION 12: Ecological Information

#### 12.1. Toxicity

**Toxicity** Aquatic Chronic 2 - H411 Toxic to aquatic life with long lasting effects.

#### 12.2. Persistence and degradability

**Persistence and degradability** The degradability of the product is not known.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

#### 12.4. Mobility in soil

**Mobility** The product is non-volatile.

#### 12.5. Results of PBT and vPvB assessment

#### 12.6. Other adverse effects

**Other adverse effects** None known.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**General information** The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

**Disposal methods** Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 14: Transport information

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**General** For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

### 14.1. UN number

UN No. (ADR/RID)	2735
UN No. (IMDG)	2735
UN No. (ICAO)	2735
UN No. (ADN)	2735

### 14.2. UN proper shipping name

**Proper shipping name (ADR/RID)** AMINES, LIQUID, CORROSIVE, N.O.S. (Cycloaliphatic amine)

**Proper shipping name (IMDG)** AMINES, LIQUID, CORROSIVE, N.O.S. (Cycloaliphatic amine)

**Proper shipping name (ICAO)** AMINES, LIQUID, CORROSIVE, N.O.S. (Cycloaliphatic amine)

**Proper shipping name (ADN)** AMINES, LIQUID, CORROSIVE, N.O.S. (Cycloaliphatic amine)

### 14.3. Transport hazard class(es)

ADR/RID class	8
ADR/RID classification code	C7
ADR/RID label	8
IMDG class	8
ICAO class/division	8
ADN class	8

#### Transport labels



### 14.4. Packing group

ADR/RID packing group	III
IMDG packing group	III
ICAO packing group	III
ADN packing group	III
Packing Instruction (Pass & Cargo)	852
Packing Instruction (Cargo)	856

### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**  
No.

### 14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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<b>EmS</b>	F-A, S-B
<b>ADR transport category</b>	3
<b>Emergency Action Code</b>	2X
<b>Hazard Identification Number (ADR/RID)</b>	80
<b>Tunnel restriction code</b>	(E)

**14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code****SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>National regulations</b>	Health and Safety at Work etc. Act 1974 (as amended). The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
<b>EU legislation</b>	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Dangerous Preparations Directive 1999/45/EC. Dangerous Substances Directive 67/548/EEC.

**15.2. Chemical safety assessment**

No chemical safety assessment has been carried out.

**SECTION 16: Other information**

<b>Classification procedures according to Regulation (EC) 1272/2008</b>	Acute Tox. 4 - H332: Acute Tox. 4 - H302: Eye Dam. 1 - H318: Skin Corr. 1B - H314: STOT RE 2 - H373: Skin Sens. 1 - H317: : Calculation method. Aquatic Chronic 2 - H411: : Calculation method.
<b>Training advice</b>	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
<b>Revision date</b>	16/03/2017
<b>SDS number</b>	4685

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### Hazard statements in full

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure if swallowed.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.