



# CHEMICAL TANK COATINGS

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Chemco offer three chemical cargo tank lining coating systems which cover the full pH range from 1-14.

These systems have been designed to ensure long-term, anti-corrosion performance in all internal tank conditions, ranging from low temperatures and low chemical exposure to high temperatures and high chemical exposure.



System 1: **RS 500P & RA 500M** System 2: **RE 500P & RW 500** System 3: **RB 300 Series** 



#### • SYSTEM 1: RS 500P & RA 500M

RS 500P & RA 500M combine to form a solvent-free, wet & rust tolerant, glassflake epoxy coating system.

This versatile coating system can be used across many tank applications, including ballast, freshwater, greywater, crude oil and cargo tanks.

#### • PRODUCT CHARACTERISTICS

	RS 500P	RA 500M
Volume Solids	100%	100%
Temperature Resistance	Max. 60°C	Max. 60°C
Theoretical Coverage	6.25m²@ 100μm	3.1m²@ 250µm
Recoating Intervals	Unlimited	Unlimited
Pot Life	30 mins (30°C)	40-60 mins (30°C)
	Abrasive Blasting: Min. Sa 1	Abrasive Blasting: Min. Sa 2
Surface Preparation	Water Jetting: Min. WJ-3	Water Jetting: Min. WJ-2
	Mechanical: Min. St 2	Mechanical: Min. St 3
Application Method	Airless spray, roller, brush or trowel	Airless spray, roller, brush or trowel

#### SYSTEM BENEFITS

- Solvent-free
- Wet & Rust Tolerant
- Any surface preparation method can be used
- Application in any environmental conditions (no humidity or dew point restrictions)
- Other work (including hot work) can continue nearby without disruption
- No recoating limitations
- Compatible with almost all existing ballast tank coatings, including coal-tar epoxies
- Compatible with all shop primers
- IMO PSPC approved for Sea Water Ballast Tanks
- IMO PSPC-COT approved for Crude Oil Cargo Tanks
- **NSF** Certified for potable water applications
- FDA Compliant for food contact and potable water applications







# • SYSTEM 2: RE 500P & RW 500

**RE 500P & RW 500** combine to form a **solvent-free, wet & rust tolerant,** high temperature, glassflake epoxy Novolac system.

This coating system is particularly effective in moderately alkaline conditions and offers excellent resistance to aggressive chemicals such as ethanol, methanol and caustic soda.

# • PRODUCT CHARACTERISTICS

	RE 500P	RW 500
Volume Solids	100%	100%
Temperature Resistance	Max. 125°C	Max. 125°C
Theoretical Coverage	7.7m²/kg@ 100µm	3.1m²/kg@ 250µm
Recoating Intervals	4-8 hours (Min.) 24 hours (Max.)	4-8 hours (Min.) 24 hours (Max.)
Pot Life	45 mins	45 mins
	Abrasive Blasting: Min. Sa 2½	Abrasive Blasting: Min. Sa 2½
Surface Preparation	Water Jetting: Min. WJ-2	Water Jetting: Min. WJ-2
	Mechanical: Min. St 2	Mechanical: Min. St 2
Application Method	Airless spray, roller, brush or trowel	Airless spray, roller, brush or trowel

# SYSTEM BENEFITS

- Solvent-free
- Rust Tolerant
- Any surface preparation method can be utilised; abrasive blasting, water jetting or mechanical
- Excellent chemical and high temperature resistance
- Reduced H&S and Fire Hazard
- Reduced overall project cost and downtime
- Environmentally-friendly system







# • SYSTEM 3: RB 300 SERIES

Our specialist vinylester coating system offers a 100% solid, glassflake solution providing full pH protection (1-14).

This system is commonly used as a tank lining system offering excellent resistance to the most aggressive chemicals operating at high temperatures.

#### • PRODUCT CHARACTERISTICS

	RB 300 Series
Volume Solids	100%
Temperature Resistance	Maximum 125°C (Wet) Maximum 155°C (Dry)
Theoretical Coverage	1.5m²/kg@ 500µm
Recoating Intervals	Unlimited
Pot Life	60 mins
Surface Preparation	Abrasive Blasting: Sa 2½
Application Method	Brush, roller or Airless spray

#### • SYSTEM BENEFITS

- 100% Solid
- Exceptional resistance to high temperatures, thermal ageing, severe chemical, corrosive and abrasive environments
- Full pH protection (1-14)
- Provides a tough, impermeable barrier which is suitable for steel and concrete surfaces
- Fast curing, which allows quicker recoating intervals and quick back-in-service times
- Near smooth finish which can be made to any colour





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