

## PRODUCT CHARACTERISTICS

Specifically designed for application underwater or in very wet areas as a filler/grout or crack repair compound for poorly prepared metal and concrete substrates.  
Compared to other underwater filler systems, the product offers minimal dispersion during application which in turn:

- reduces potential contamination of the environment
- helps to keep expensive diving suits and equipment clean
- **improves the controllability and accuracy of application as the diver's vision is clearer for a longer period of time.**

## TECHNICAL FEATURES & BENEFITS

Unique filler system formulated for above and under water applications.  
Ideal for filling cracks, divits, holes or fixing tiles.  
The system exhibits excellent abrasion resistance and is able to withstand severe physical stresses caused by wave action.

## PRODUCT INFORMATION

Typical applications:		Ideal for repairing swimming pools and ponds etc. in situ concrete repairing of cracks, including worn, damaged and old concrete.
Colour:		Standard grey (other colours available on request).
Volume solids:		100%
Mix ratio:		Mix part A and part B in proportionate weights as supplied.
Thinner:		<b>No thinning agents required.</b>
Cleaner:		S11A
Cure:	10°C	20°C
Pot life:	2 hrs	1 hr 20 mins
Touch dry:	10 hrs	6 hrs
Hard dry:	24 hrs	12 hrs
Full cure:	14 days	3 days
Recoating interval:	Min:	4 – 6 hrs (touch dry).
	Max:	unlimited.
Temperature resistance:	Max:	70°C (immersed).
Method:		Trowel, spreading knife, spatula, mitts.
Pack sizes:		1 and 5 kgs.

## SURFACE PREPARATION

Underwater repairs:	Remove all loose contamination by wire brushing or scraping. Remove any scale, dirt, grease with waterproof abrasive paper (wet & dry paper).
Above waterline:	Remove all loose contamination by wire brushing or scraping. For small areas, roughen area with mechanical abradar. For larger areas, a suitable angular metallic or non-metallic abrasive should be chosen to give a minimum profile of 50 microns. Abrasive blast the surface to ISO 8501-1 Sa 2½.

## LIMITATIONS

Pot life:

Vigilant care and attention to pot life is required during application.  
If gelling has started, do not apply.

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## SAFETY PRECAUTIONS

It is the policy of CHEMCO INTERNATIONAL to ensure that its products are handled and applied by professionally approved and skilled applicators.  
Application shall be carried out in accordance with instructions contained in this data sheet and referenced to CHEMCO INTERNATIONAL TECHNICAL SPECIFICATION MANUAL.  
CHEMCO INTERNATIONAL management are intent on ensuring all work is carried out in accordance with company HEALTH & SAFETY procedures and all materials are handled with due care to COSHH regulations and instructions.

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## STORAGE

Store in cool, dry conditions (not less than 4°C or above 20°C).  
Keep away from direct heat source and sunlight.  
When not using the material, always replace the lid on the container.

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## SHELF LIFE

At least 12 months when stored in sealed containers at temperatures of not less than 4°C or above 20°C.  
At temperatures above, refer to manufacturer for advice.

DISCLAIMER: The information contained herein is, to the best of our knowledge, accurate and current and is given in good faith without warranty. Users are deemed to have satisfied themselves independently as to the suitability of our products for their particular purpose. In no event shall Chemco International be liable for consequent or incidental damages.

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